



Dart Aerospace Ltd.
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Tel (613) 632-5200
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646.3301

Job Sheet 214641



Part No: 646.3301

Job Qty: 4 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/28/20

Job Tracking No:

Due Date: 11/13/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 646.3300 REV.A IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.07 AS PER DWG
NC3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Packaging 1 - Pick Kit	4 pcs		11/12/20	0.00	0.00	Packaging 1 - 7			DAS 58 9-89 NOV 11 6 2020
120	Small Fab - 2 - B4B	4 pcs		11/13/20	0.00	5.00	Small Fab - 1 - B4B			DAS 58 9-89 NOV 11 6 2020
							Small Fab - 2 - B4B			
							Small Fab - 3 - B4B			
							Small Fab - 4 - B4B			
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
							Small Fab - 7 - B4B			
							Small Fab - 8 - B4B			
							Small Fab - 9 - B4B			
							Small Fab - Various 1 - B4B			
130	QC 5	4 pcs		11/13/20	0.00	0.00	QC 5 - 10			DAS 40 9-89 NOV 10 9 2020
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
							QC 5 - 61			

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Container No: S311014



Part: 646.3301

Job No: 214641

Serial No/Batch: S311014

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 11/09/20

				QC 5 - 81		
				QC 5 - 82		
140	Packaging 3-1 - Stock - B4B	4 pcs	11/13/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	NOV 10 2020
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
150	QC 21 - SA	4 pcs	11/13/20	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 9	9-89
					QC 21 - SA - 77	NOV 10 2020
					QC 21 - SA - 28	

Part Op 110 - Pick Kit

Descriptions: 120 - Small Fab - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. exp. date: _____

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

150 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
646.3310	LH Half - Upper Cutter Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5274664
646.3311	RH Half - Upper Cutter Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5277128
646.3312	Center Plate	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5261628
646.3313	Upper Guide	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5244753
646.3314	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250736
646.3315	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248682
646.3316	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5247952
AN3-12A	Bolt	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251216
AN3-14A	Bolt	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5112800
MS21042L08	Nut	72 Ea (18 ea)	110-Packaging 1 - Pick Kit	5294914
MS21042L3	Nut	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5311014
MS27039-08-19	Screw	72 Ea (18 ea)	110-Packaging 1 - Pick Kit	5311014
NAS1149F0332P	Washer (AN960-10L)	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	5311012
NAS1149FN832P	Washer (AN960-8)	144 Ea (36 ea)	110-Packaging 1 - Pick Kit	5311013
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3310	4	10	0
	646.3311	4	10	0
	646.3312	4	11	0
	646.3313	4	5	0
	646.3314	4	8	0
	646.3315	4	10	0
	646.3316	4	11	0
	AN3-12A	8	30	0
	AN3-14A	4	90	0
	MS21042L08	72	2,097	0
	MS21042L3	12	1,418	0
	MS27039-08-19	72	329	0
	NAS1149F0332P	24	2,542	0
	NAS1149FN832P	144	1,538	0
Part Specifications				
Specifications could not be found.				

5309 671
5309 811
5304 839
5309 680

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